

Date: Wednesday, 7/30/2008 1:31:52 PM  
 User: David Duval

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEARPLATE (FWD)  
 Job Number : 05037  
 Estimate Number : 13459  
 P.O. Number :  
 This Issue : 7/30/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D38051  
 First Issue : // Type : R & D SM/MED FAB Drawing Number : D3805 PROTO  
 Previous Run : 40509 Drawing Revision : PROTO  
 Written By : AD 08/07/30 Material :  
 Checked & Approved By : Due Date : 8/6/2008 Qty: 2 Um: Each  
 Comment : Est Rev:A 08-07-15 new issue DD verified by:EC  
 Est Rev:B 08-07-30 redesign flat pattern DD verified by:EC

## Additional Product

# PROTOTYPE

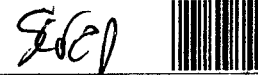
Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M304S18GA 304/316 .050 Sheet



Comment: Qty.: 2.3529 sf(s)/Unit Total : 4.7059 sf(s)

304/316 .050 Sheet

batch: M108156

*Edp*  
*new design*

*SAD 08/07/30 2*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3805

Dwg Rev: PROTOProg Rev: PROTO

2-Deburr if necessary

*SAD 08/07/30 2*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SAD 08/07/30 2*

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3805 using Jigs DT8261 and DT8326

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Drawing Name: WEARPLATE (FWD)

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Part Number: D38051

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING  
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

**FOR ENGINEERING USE ONLY**

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*change to w/o # 00255A*

*MF 08-08-08*

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642

Job #: 00255A

Date: 08.07.30

Product Name: Wearplate

Requested By: CP

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
2	D3805-1	SF	FWD PLATE	08.07.30	Y	ASAP		



